

5/26

SPLIT

DART AEROSPACE LTD	Work Order:	23528 A
Description: Outer Fwd Saddle	Part Number:	D5951
Drawing: D5951 Rev. A	Qty:	X 2

03.05.16

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue Work Order <i>Dwg not required</i>	<i>HJ</i>	05.06.08	4
2	STORES	Issue material from stock: D6101-013 (7075-T7351) Cut Size 2.50" x 10.10" X 8.25" (Grain along 10.10") Batch: <i>623248</i>	<i>EC</i>	05.06.15	2
3	HAAS	Setup W/O No. _____ Setup Inspection last completed _____ by _____	N/A	/	/
4	HAAS	Machine as per folio D5951 Ensure Batch Number is entered	<i>BC</i>	05.06.16	2
5	HAAS	Deburr and Tumble	<i>BC</i>	05.06.16	2
6	QC	Inspect Level 1 Fill Out Inspection Sheet	<i>BC</i>	05.06.16	2
7	QC	Inspect Level 8 Audit Inspection Sheet	<i>EP</i>	05.06.17	2
8	METAL	Acid etch and alodine as per QSI 005 4.1	<i>MM</i>	05.06.20	2
9	FINISHING	Powder Coat White (Ref. 4.3.5.1) as per Dart QSI 005 4.3	<i>fc</i>	05.06.20	2
10	QC	Inspect Level 3	<i>MM</i>	05.06.20	2
11	STORES	Pack in foam, identify and stock	<i>CL</i>	05.06.21	2
12	EXPEDITING	Close Work Order Cost / Part : <i>113.75/10251</i>	<i>HJ</i>	05.06.28	2

Rev	Date	Change	Revised By	Approved
A	97.03.05			
B	99.04.19	Re-format	DM	
C	00.06.22	Removed P/O for powder coat	EC	
D	02.02.06	Added D part # and inspect level 21	NG	

RELEASED

02/02/06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD		Work Order: 23528
Description: Outer Fwd Saddle		Part Number: D5951
Inspection Dwg: D5951 Rev. A		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D5951 Rev. A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.438	0.443	DT8682	✓	✓				
B	1.745	1.755		1.750	1.750				
C	5.245	5.255		2.250	2.250				
D	6.995	7.005		7.000	7.000				
E	5.745	5.755		5.748	5.748				
F	4.745	4.755		4.750	4.750				
G	0.313	0.318	DT8686	✓	✓				
H	1.522	1.532		1.529	1.529				
I	3.048	3.058		3.053	3.053				
J	4.575	4.585		4.580	4.580				
K	0.313	0.318	DT8686	✓	✓				
L	0.240	0.260		.250	.250				
M	0.490	0.510		.494	.494				
N	0.240	0.260		.250	.250				
O	7.990	8.010		8.005	8.005				
P	0.240	0.260		.248	.248				
Q	0.307	0.312		.312	.312				
R	0.760	0.765		.761	.761				
S	0.490	0.510		.504	.504				
T	1.375	1.395		1.375	1.375				
U	2.000	2.020		2.001	2.005				
V									
W									
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject									

Measured by:	BC
Date:	05/06/16

Audited by:	SP
Date:	05/06/17

Rev	Date	Change	Revised by	Approved
A	99.04.19	New Issue	RF	
B	02.12.13	Reformat; Added Dim. T-U & DT8682, DT8686	KJ/RF	

RELEASED
03.06.18

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 07, 2005
11:54 am

Work Order No : 0023528
Project Name : D5951
Project For : WK526
Work Order Type : Main
Main WO Number :
House Part Number : D5951
Description : Saddle
Manufactured : Yes
Amount Req'd : 4
Amount Done : 0
Start Date : 06-07-05
Est Finish Date : 06-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00